

## Safety Data Sheet

Prepared In Accordance With HCS  
29 C.F.R. 1910.1200



### 1. Identification of the Substance/Mixture and the Company/Undertaking

<b>1.1 Product Identifier</b>	69020	<b>Revision Date:</b>	01/06/2026
<b>Product Name:</b>	STONKOTE HB4 AMINE	<b>Supersedes Date:</b>	12/18/2025
<b>1.2 Relevant identified uses of the substance or mixture and uses advised against</b>	Hardener for 2 components coatings - Industrial use. Advised against: others than recommended		
<b>1.3 Details of the supplier of the safety data sheet</b>	<p><b>Manufacturer:</b> Stonhard, Division of StonCor Group, Inc. 1000 East Park Avenue Maple Shade, NJ 08052</p> <p>+1 856 7797500 (US)</p>		
<b>Datasheet Produced by:</b>	ehs@stonhard.com		
<b>1.4 Emergency telephone number:</b>	+1 703-741-5970 - North America +1 800-424-9300 +55 11 4349 1359 - South America +52 55 8526 4930 - Central America +44 20 3885 0382 - Middle East, Eastern Europe, Western Europe, And Africa +65 3163 8374 - Asia, South Asia, And Oceania		

### 2. Hazard Identification

#### 2.1 Classification of the substance or mixture

Acute Toxicity, Inhalation, category 3  
 Hazardous to the aquatic environment, Chronic, category 3  
 Carcinogenicity, category 1B  
 Germ Cell Mutagenicity, category 1B  
 Skin Corrosion, category 1B  
 Skin Sensitizer, category 1

## 2.2 Label elements

### Symbol(s) of Product



### Signal Word

Danger

### Named Chemicals on Label

Benzyl alcohol, 2-piperazin-1-ylethylamine, Isophorone diamine, (R)-p-mentha-1,8-diene;d-limonene, SOLVENT NAPHTHA (PETROLEUM), LIGHT AROM.; LOW BOILING POINT NAPHTHA - UNSPECIFIED

### HAZARD STATEMENTS

Acute Toxicity, Oral, category 4	H302	Harmful if swallowed.
Skin Corrosion, category 1B	H314-1B	Causes severe skin burns and eye damage.
Skin Sensitizer, category 1	H317	May cause an allergic skin reaction.
Acute Toxicity, Inhalation, category 3	H331	Toxic if inhaled.
Germ Cell Mutagenicity, category 1B	H340-1B	May cause genetic defects.
Carcinogenicity, category 1B	H350-1B	May cause cancer.
Hazardous to the aquatic environment, Chronic, category 3	H412	Harmful to aquatic life with long lasting effects.

### PRECAUTION PHRASES

P201	Obtain special instructions before use.
P202	Do not handle until all safety precautions have been read and understood.
P260	Do not breathe dust/fume/gas/mist/vapours/spray.
P264	Wash hands thoroughly after handling.
P270	Do not eat, drink or smoke when using this product.
P273	Avoid release to the environment.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P284	Wear respiratory protection.
P301+310	IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician.
P301+330+331	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P302+352	IF ON SKIN: Wash with plenty of soap and water.
P304+340	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
P305+351+338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do so. Continue rinsing.
P308+313	IF exposed or concerned: Get medical advice/attention.
P333+313	If skin irritation or rash occurs: Get medical advice/attention.
P362+364	Take off contaminated clothing and wash it before reuse.
P363	Wash contaminated clothing before reuse.
P501	Dispose of contents and container in accordance with all local, regional, national and international regulations.

## 2.3 Other hazards

No Information

### Results of PBT and vPvB assessment:

No information

### 3. Composition/Information On Ingredients

#### 3.2 Mixtures

##### Hazardous ingredients

<u>Name According to EEC</u>	<u>EINEC No.</u>	<u>CAS-No.</u>	<u>%</u>	<u>Classifications</u>	
Benzyl alcohol	202-859-9	100-51-6	30 - <60	H302-312-317-319-31	Acute Tox. 3 Inhalation, Acute Tox. 4 Dermal, Acute Tox. 4 Oral, Eye Irrit. 2, Skin Sens. 1B
Isophorone diamine	220-666-8	2855-13-2	30 - <60	H302-314-317	Acute Tox. 4 Oral, Skin Corr. 1B, Skin Sens. 1A
cyclohexanemethanamine, 5-amino-1,3,3-trimethyl-, reaction products with bisphenol a diglycidyl ether homopolymer	614-657-1	68609-08-5	10 - <30	H411	Aquatic Chronic 2
(R)-p-mentha-1,8-diene;d-limonene	227-813-5	5989-27-5	5.0 - <10	H226-304-315-317-400-412	Aquatic Acute 1, Aquatic Chronic 3, Asp. Tox. 1, Flam. Liq. 3, Skin Irrit. 2, Skin Sens. 1B
2-piperazin-1-ylethylamine	205-411-0	140-31-8	1.0 - <5.0	H311-314-317-412	Acute Tox. 3 Dermal, Aquatic Chronic 3, Skin Corr. 1, Skin Sens. 1
SOLVENT NAPHTHA (PETROLEUM), LIGHT AROM.; LOW BOILING POINT NAPHTHA - UNSPECIFIED	265-199-0	64742-95-6	0.1 - <1.0	H304-332-340-350	Acute Tox. 4 Inhalation, Asp. Tox. 1, Carc. 1B, Muta. 1B

##### CAS-No.

100-51-6  
2855-13-2  
68609-08-5  
5989-27-5  
140-31-8  
64742-95-6

##### M-Factors

**Additional Information:** The text for GHS Hazard Statements shown above (if any) is given in Section 16.

### 4. First-aid Measures

#### 4.1 Description of First Aid Measures

**GENERAL NOTES:** When symptoms persist or in all cases of doubt seek medical advice.

**AFTER INHALATION:** Move to fresh air. Consult a physician after significant exposure.

**AFTER SKIN CONTACT:** Use a mild soap if available. Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes.

**AFTER EYE CONTACT:** Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Remove contact lenses.

**AFTER INGESTION:** Gently wipe or rinse the inside of the mouth with water. Do NOT induce vomiting. Never give anything by mouth to an unconscious person.

**Self protection of the first aider:**

No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

**4.2 Most important symptoms and effects, both acute and delayed**

Causes severe burns. Harmful in contact with skin and if swallowed. Irritating to eyes and respiratory system.

**4.3 Indication of any immediate medical attention and special treatment needed**

Immediate medical attention is required. No information available on clinical testing and medical monitoring. Specific toxicological information on substances, if available, can be found in section 11.

**5. Fire-fighting Measures****5.1 Extinguishing Media:**

Carbon Dioxide, Dry Chemical, Foam

**FOR SAFETY REASONS NOT TO BE USED:** Alcohol, Alcohol based solutions, any other media not listed above.

**5.2 Special hazards arising from the substance or mixture**

No Information

**5.3 Advice for firefighters**

In the event of fire, wear self-contained breathing apparatus. High volume water jet. Hazardous decomposition products formed under fire conditions. Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.

**6. Accidental Release Measures****6.1 Personal precautions, protective equipment and emergency procedures**

Ensure adequate ventilation. Use personal protective equipment.

**6.2 Environmental precautions**

Do not allow material to contaminate ground water system. Prevent product from entering drains.

**6.3 Methods and material for containment and cleaning up**

Prevent further leakage or spillage if safe to do so. Contain spillage, soak up with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and transfer to a container for disposal according to local / national regulations (see section 13).

**6.4 Reference to other sections**

Please refer to disposal requirements or country specific disposal requirements for this material. See Section 8 and 13 for further information.

**7. Handling and Storage****7.1 Precautions for safe handling**

**INSTRUCTIONS FOR SAFE HANDLING:** Use only in area provided with appropriate exhaust ventilation. Wear personal protective equipment. Do not breathe vapours or spray mist.

**PROTECTION AND HYGIENE MEASURES:** Wash hands before breaks and at the end of workday. When using, do not eat, drink or smoke.

**7.2 Conditions for safe storage, including any incompatibilities**

**CONDITIONS TO AVOID:** Direct sources of heat.

**STORAGE CONDITIONS:** Store in original container. Keep locked up or in an area accessible only to qualified or authorised persons. Store in a dry, well ventilated place away from sources of heat, ignition and direct sunlight.

**7.3 Specific end use(s)**

No specific advice for end use available.

## 8. Exposure Controls/Personal Protection

### 8.1 Control parameters

#### Ingredients with Occupational Exposure Limits (US)

<u>Name</u>	<u>CAS-No.</u>	<u>ACGIH TWA</u>	<u>ACGIH STEL</u>	<u>ACGIH Ceiling</u>
Benzyl alcohol	100-51-6			
Isophorone diamine	2855-13-2			
cyclohexanemethanamine, 5-amino-1,3,3-trimethyl-, reaction products with bisphenol a diglycidyl ether homopolymer	68609-08-5			
(R)-p-mentha-1,8-diene;d-limonene	5989-27-5			
2-piperazin-1-ylethylamine	140-31-8			
SOLVENT NAPHTHA (PETROLEUM), LIGHT AROM.; LOW BOILING POINT NAPHTHA - UNSPECIFIED	64742-95-6	300.0 PPM		

<u>Name</u>	<u>CAS-No.</u>	<u>OSHA PEL</u>	<u>OSHA STEL</u>
Benzyl alcohol	100-51-6		
Isophorone diamine	2855-13-2		
cyclohexanemethanamine, 5-amino-1,3,3-trimethyl-, reaction products with bisphenol a diglycidyl ether homopolymer	68609-08-5		
(R)-p-mentha-1,8-diene;d-limonene	5989-27-5		
2-piperazin-1-ylethylamine	140-31-8		
SOLVENT NAPHTHA (PETROLEUM), LIGHT AROM.; LOW BOILING POINT NAPHTHA - UNSPECIFIED	64742-95-6		

**FURTHER INFORMATION:** Refer to the regulatory exposure limits for the workforce enforced in each country.

### 8.2 Exposure controls

#### Personal Protection

**RESPIRATORY PROTECTION:** No personal respiratory protective equipment normally required. Respirator with filter for organic vapor.

**EYE PROTECTION:** Safety glasses.

**HAND PROTECTION:** Impervious gloves.

**Body Protection:** Long sleeved clothing.  
Remove and wash contaminated clothing before re-use.

**OTHER PROTECTIVE EQUIPMENT:** No Information

**ENGINEERING CONTROLS:** Avoid contact with skin, eyes and clothing. Ensure adequate ventilation, especially in confined areas.

## 9. Physical and Chemical Properties

### 9.1 Information on basic physical and chemical properties

**Appearance:** Clear / Yellow

<b>Physical State</b>	LIQUID
<b>Odor</b>	Amine
<b>Odor threshold</b>	Not determined
<b>pH</b>	Alkaline
<b>Melting point / freezing point (°C)</b>	Not determined
<b>Boiling point/range (°C)</b>	80 - N.D.
<b>Flash Point, (°F / °C)</b>	>240F / >116C
<b>Evaporation rate</b>	Not determined
<b>Flammability (solid, gas)</b>	Not determined
<b>Upper/lower flammability or explosive limits</b>	N.D. - N.D.
<b>Vapour Pressure</b>	< 1.0 mmHg
<b>Vapour density</b>	Heavier than air
<b>Relative density</b>	Not determined
<b>Solubility in / Miscibility with water</b>	Slight (<20.0%)
<b>Partition coefficient: n-octanol/water</b>	Not determined
<b>Auto-ignition temperature (°C)</b>	Not determined
<b>Decomposition temperature (°C)</b>	Not determined
<b>Viscosity</b>	200 CPS
<b>Explosive properties</b>	Not applicable
<b>Oxidising properties</b>	Not applicable

## 9.2 Other information

<b>VOC Content g/l:</b>	28
<b>Grams of VOC per liter of coating product as applied (mixture of Part A and Part B) per ASTM D2369 Method E.</b>	
<b>Specific Gravity (g/cm<sup>3</sup>)</b>	0.987

## 10. Stability and Reactivity

### 10.1 Reactivity

No reactivity hazards known under normal storage and use conditions.

### 10.2 Chemical stability

Stable under normal conditions.

### 10.3 Possibility of hazardous reactions

Hazardous polymerisation may occur.

### 10.4 Conditions to avoid

Direct sources of heat.

### 10.5 Incompatible materials

Strong oxidizing agents.

### 10.6 Hazardous decomposition products

Carbon dioxide (CO<sub>2</sub>), carbon monoxide (CO), oxides of nitrogen (NO<sub>x</sub>), dense black smoke.

## 11. Toxicological Information

### 11.1 Information on toxicological effects

#### Acute Toxicity:

Oral LD50: No information

Inhalation LC50: No information

Irritation: No information available.

Corrosivity: Corrosive to eyes and skin.

Sensitization: No information available.

Repeated dose toxicity: No information available.

Carcinogenicity: No information available.

Mutagenicity: No information available.

Toxicity for reproduction: No information available.

STOT-single exposure: No information available.

STOT-repeated exposure: No information available.

Aspiration hazard: No information available.

If no information is available above under Acute Toxicity then the acute effects of this product have not been tested. Data on individual components are tabulated below:

<u>CAS-No.</u>	<u>Chemical Name</u>	<u>Oral LD50</u>	<u>Dermal LD50</u>	<u>Vapor LC50</u>	<u>Gas LC50</u>	<u>Dust/Mist LC50</u>
100-51-6	Benzyl alcohol	1230 mg/kg, rat	2000 mg/kg, rabbit	4.178 mg/l, rat, 4h	0.000	4.178 mg/l, 4h, rat
2855-13-2	Isophorone diamine	1030 mg/kg, rat	>2000 mg/kg, rat		0.000	5.01 mg/l, 4 hr, rat
140-31-8	2-piperazin-1-ylethylamine	2097 mg/kg, oral, rat	866 mg/kg rabbit		0.000	0.000
64742-95-6	SOLVENT NAPHTHA (PETROLEUM), LIGHT AROM.; LOW BOILING POINT NAPHTHA - UNSPECIFIED	4610 mg/kg, oral, rat	>3480 mg/kg, rabbit	3670 ppm/4 hours, rat, inhalation	3670 ppm, rat, 4hrs	0.000

#### Additional Information:

No Information

## 12. Ecological Information

- 12.1 Toxicity:**
- |                      |                |
|----------------------|----------------|
| EC50 48hr (Daphnia): | No information |
| IC50 72hr (Algae):   | No information |
| LC50 96hr (fish):    | No information |
- 12.2 Persistence and degradability:** No information
- 12.3 Bioaccumulative potential:** No information
- 12.4 Mobility in soil:** No information
- 12.5 Results of PBT and vPvB assessment:** No information
- 12.6 Other adverse effects:** No information

<u>CAS-No.</u>	<u>Chemical Name</u>	<u>EC50 48hr</u>	<u>IC50 72hr</u>	<u>LC50 96hr</u>
100-51-6	Benzyl alcohol	230 mg/l	700 mg/l	460 mg/l
2855-13-2	Isophorone diamine	23 mg/l	>50 mg/l	110 mg/l
68609-08-5	cyclohexanemethanamine, 5-amino-1,3,3-trimethyl-, reaction products with bisphenol a diglycidyl ether homopolymer	No information	No information	
5989-27-5	(R)-p-mentha-1,8-diene;d-limonene	No information	No information	
140-31-8	2-piperazin-1-ylethylamine	58 mg/l	>1000 mg/L	2190 mg/l
64742-95-6	SOLVENT NAPHTHA (PETROLEUM), LIGHT AROM.; LOW BOILING POINT NAPHTHA - UNSPECIFIED	4.50 mg/l	>1 - 10 mg/l	>10-100 mg/l

## 13. Disposal Considerations

- 13.1 WASTE TREATMENT METHODS:** If recycling is not practicable, dispose of in compliance with local regulations. Empty containers should be taken to an approved waste handling site for recycling or disposal.

## 14. Transport Information

- 14.1 UN number** UN2735
- 14.2 UN proper shipping name** Amines, Liquid, Corrosive, n.o.s.  
**Technical name** Isophoronediamine, Modified aliphatic amines
- 14.3 Transport hazard class(es)** 8  
**Subsidiary shipping hazard** Not applicable
- 14.4 Packing group** III
- 14.5 Environmental hazards** Not applicable
- 14.6 Special precautions for user** Not applicable  
**EmS-No.:** F-A, S-B
- 14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC code** Not applicable

## 15. Regulatory Information

### 15.1 Safety, health and environmental regulations/legislation for the substance or mixture:

## U.S. Federal Regulations: As follows -

### CERCLA - Sara Hazard Category

This product has been reviewed according to the EPA 'Hazard Categories' promulgated under Sections 311 and 312 of the Superfund Amendment and Reauthorization Act of 1986 (SARA Title III) and is considered, under applicable definitions, to meet the following categories:

Carcinogenicity, Acute Toxicity (any route of exposure), Skin Corrosion or Irritation, Respiratory or Skin Sensitization, Germ cell mutagenicity

### Sara Section 313:

This product contains the following substances subject to the reporting requirements of Section 313 of Title III of the U.S. Superfund Amendment and Reauthorization Act (SARA) of 1986 and 40 CFR part 372:

<u>Chemical Name</u>	<u>CAS-No.</u>	<u>%</u>
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No SARA 313 substances exist in this product above de minimis concentrations.

### Toxic Substances Control Act:

All components of this product are either listed on the TSCA inventory or are exempt.

This product contains the following chemical substances subject to the reporting requirements of TSCA 12(B) if exported from the United States:

No TSCA 12(b) components exist in this product.

### U.S. Clean Air Act:

EPA Coating Category:	Industrial Maintenance Coating
EPA VOC Content Limit (g/l):	450
Product VOC Content (g/l)	28
Thinning Recommendations:	The coating is to be applied without thinning.
Application Recommendations:	For professional use only.

\* As per the federal EPA definition for coating categories in 40 CFR 59.401.

\*\* Grams of VOC per liter of coating product as applied (mixture of Part A and Part B) per ASTM D2369 Method E.

## U.S. State Regulations: As follows -

### New Jersey Right-to-Know:

The following materials are non-hazardous, but are among the top five components in this product.

No NJ Right-To-Know components exist in this product.

**Pennsylvania Right-To-Know**

The following non-hazardous ingredients are present in the product at greater than 3%.

No PA Right-To-Know components exist in this product.

**International Regulations: As follows -****\* Canadian DSL:**

All chemical ingredients included on inventory or exempt.

**15.2 Chemical Safety Assessment:**

No Chemical Safety Assessment has been carried out for this substance/mixture by the supplier.

**CALIFORNIA PROPOSITION 65 REPRODUCTIVE TOXINS:****WARNING**

WARNING: This product contains a chemical(s) known to the State of California to cause birth defects and other reproductive harm.

**Chemical Name**

Toluene

**CAS-No.**

108-88-3

**CALIFORNIA PROPOSITION 65 CARCINOGENS:****WARNING**

WARNING: This product contains a chemical(s) known to the State of California to cause cancer.

**Chemical Name**

Cumene

**CAS-No.**

98-82-8

**16. Other Information****Text for GHS Hazard Statements shown in Section 3 describing each ingredient:**

H226	Flammable liquid and vapour.
H302	Harmful if swallowed.
H304	May be fatal if swallowed and enters airways.
H311	Toxic in contact with skin.
H312	Harmful in contact with skin.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.

H331	Toxic if inhaled.
H332	Harmful if inhaled.
H340	May cause genetic defects.
H350	May cause cancer.
H400	Very toxic to aquatic life.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.

### Reasons for revision

#### Substance and/or Product Properties Changed in Section(s): 11 - Toxicological Information

This Safety Data Sheet (SDS) has been revised to meet updated national hazard communication standards which have adopted the provisions of the UN GHS system. There have been both formatting and content changes based on the GHS classification (if applicable), Please review each section of the SDS for specific changes. This Safety Data Sheet (SDS) has been revised to meet the new EU CLP requirements. There have been both formatting and content changes based on the CLP classification (if applicable), please review each section of the SDS for specific changes.

#### List of References:

This Safety Data Sheet was compiled with data and information from the following sources:

- The Ariel Regulatory Database provided by the 3E Corporation in Copenhagen, Denmark.
- Joint Research Centre in Ispra, Italy.
- Regulation (EC) 1272/2008 with subsequent amendments.
- Regulation (EC) 1272/2006 with subsequent amendments.
- Commission Regulation (EU) 2020/878
- EU Council Decision 2000/532/EC and its Annex entitled "List of Wastes"
- Safety Data Sheet from raw material supplier
- The classification declared in sec. 2.2 is based on the calculation methods set out in Annex I and Annex II of the CLP Reg. 1272/2008 on the composition of the formula.

#### Acronym & Abbreviation Key:

CLP	Classification, Labeling & Packaging Regulation
EC	European Commission
EU	European Union
US	United States
CAS	Chemical Abstract Service
EINECS	European Inventory of Existing Chemical Substances
REACH	Registration, Evaluation, Authorization of Chemicals Regulation
GHS	Globally Harmonized System of Classification and Labeling of Chemicals
LTEL	Long term exposure limit
STEL	Short term exposure limit
OEL	Occupational exposure limit
ppm	Parts per million
mg/m3	Milligrams per cubic meter
TLV	Threshold Limit Value
ACGIH	American Conference of Governmental Industrial Hygienists
OSHA	Occupational Safety & Health Administration
PEL	Permissible Exposure Limits
VOC	Volatile organic compounds
g/l	Grams per liter
mg/kg	Milligrams per kilogram
N/A	Not applicable
LD50	Lethal dose at 50%
LC50	Lethal concentration at 50%
EC50	Half maximal effective concentration

IC50	Half maximal inhibitory concentration
PBT	Persistent bioaccumulative toxic chemical
vPvB	Very persistent and very bioaccumulative
EEC	European Economic Community
ADR	International Transport of Dangerous Goods by Road
RID	International Transport of Dangerous Goods by Rail
UN	United Nations
IMDG	International Maritime Dangerous Goods Code
IATA	International Air Transport Association
MARPOL	International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978
IBC	International Bulk Container
RTI	Respiratory Tract Irritation
NE	Narcotic Effects
IMO	International Maritime Organization
Note P:	The classification as a carcinogen or mutagen need not apply; the substance contains less than 0,1 % w/w benzene
Note 10:	The classification as a carcinogen by inhalation applies only to mixtures in powder form containing 1 % or more of titanium dioxide which is in the form of or incorporated in particles with aerodynamic diameter $\leq 10 \mu\text{m}$ .

For further information, please contact: Technical Services Department

The information on this sheet corresponds to our present knowledge. It is not a specification and it does not guarantee specific properties. The information is intended to provide general guidance as to health and safety based upon our knowledge of the handling, storage, and use of the product. It is not applicable to unusual or non-standard uses of the product or where instructions and recommendations are not followed.